

Work Order ID 164779

Wednesday, August 02, 2017 3:18:04 PM

164779

Page 1

Item ID: D350-578-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AS350/AS355 Bearpaws - Run-on Landing Wearplate Compatible

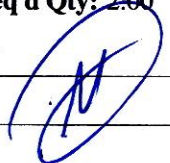
Start Date: 7/31/2017 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 8/1/2017 Req'd Qty: 2.00 ***2***

Customer: CRUAG01

Reference: RMA RA112566

Approvals: Process Plan:  Date: **AUG 02 2017**

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	H								

110 QC5- Inspect part completeness to step on W/O 0.00

110

QC

Quality Control

Memo

-Inspect RA112566

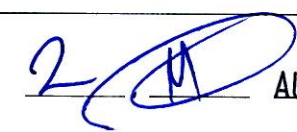
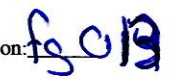
-D350-578-015

B152381 X 1

B156058 X 1

-Kit complete with no damage but open by customer.

0.00

 **AUG 02 2017**120 Identify as per dwg & Stock Location:  0.00***120***

Packaging

Packaging

Memo

-Repackage as per PPP.

Stock with new batch number at CHG 002.

Add new labels and paper work.

0.00

 **DAS 27 9-89**
AUG 10 2017

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164779

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N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: AS350/AS355 Bearpaws - Run-on Landing Wearplate Compatible

Start Date: 7/31/2017 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 8/1/2017 **Req'd Qty:** 2.00 ***2***

Customer: CRUAG01

Reference: RMA RA112566

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

**Insp.
Stamp**

0.00

130

QC

Memo

0.00

Quality Control

2 — **DAS**
28
9-89

AUG 10 2017

0.00

140

QC

Memo

0.00

Quality Control

AUG 18 2017

DAS
21
9-88

DAS
21
9-89

AUG 10 2017

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Page 1

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D350-578-015

Required Qty: 2.00

DAS
27
9-89

Inspection Sheet Complete

RA112566

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D350-578-015	B152381&B156058	2	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	164779	Kit complete with no damage but open by customer. Repackage as per PPP. Stock with new batch number at CHG 002. Add new labels and paper work.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D. _____

Date: 29-Jul-17 _____

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Page 1

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Start Date: 7/31/2017 Start Qty: 2.00

2

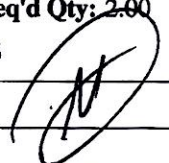
Cust Item ID:

Required Date: 8/1/2017 Req'd Qty: 2.00

2

Customer: CRUAG01

Reference: RMA RA112566

Approvals: Process Plan: Date: **AUG 02 2017**

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D350-578	H
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110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Quality Control

Memo

0.00

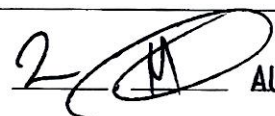
-Inspect RA112566

-D350-578-015

B152381 X 1

B156058 X 1

-Kit complete with no damage but open by customer.

 **AUG 02 2017**

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Packaging

Memo

0.00

-Repackage as per PPP.

Stock with new batch number at CHG 002.

Add new labels and paper work.



Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH93-4

Issue No.: 10

Approval Date: March 30, 1993

Issue Date: March 09, 2015

Responsible Office:

Prairie and Northern

Aircraft/Engine Type or Model:

Airbus Helicopters AS 350 B, B1, B2, B3, BA, D; AS 355 E, F, F1, F2, N, NP; EC 130 B4 and T2.

Canadian Type Certificate or Equivalent:

H-87 (Airbus Helicopters AS 355 E, F, F1, F2, N, NP)
H-83 (Airbus helicopters AS 350 B, B1, B2, B3, BA, D; EC 130 B4 and T2)

Description of Type Design Change:

Bearpaw Installation

AS 350/355 models

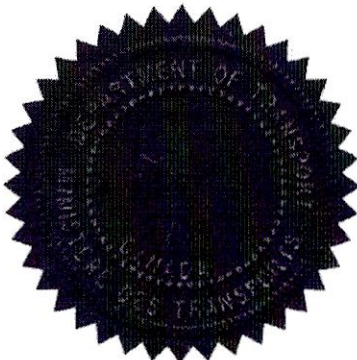
Manufacture of the bearpaw kits must be in accordance with Dart Aerospace Ltd. MDL-D350-578, Revision A, dated Jun 11th, 2010 or later approved revision.

Installation of the bearpaw kits must be in accordance with Dart Aerospace Ltd. Drawing D350-578, Revision F, dated Aug 28th, 2008 or later approved revision.

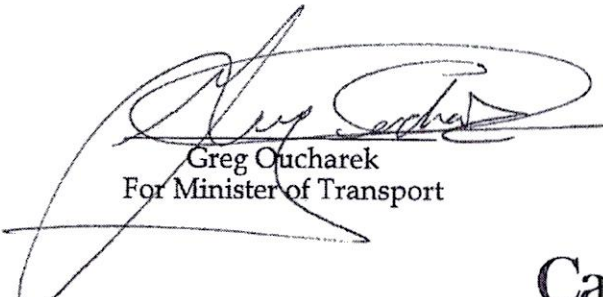
Maintenance of the bearpaw kits must be in accordance with Transport Canada accepted Dart Aerospace Ltd. ICA-D350-578, Revision 1, dated Aug 28th, 2008 or later Transport Canada accepted revision.

The basis of certification for this modification was FAR 27, up to and including Amendment 27-23.

- See Continuation Sheet -



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.


Greg Oucharek
For Minister of Transport

Canada